

PFERD



2002 STEEL EDGE



10/2020

226 034

Schleifstift-Set 2002 STEEL EDGE

de

| Inhalt: Bezeichnung | D x T [mm] | Korn | Opt. RPM | Max. RPM bei L ₀ * | | |
|------------------------------------|---------------|------|-------------|-------------------------------|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165.000 | 175.100 | 126.500 | 95.100 |
| 2 ZY 0510 3 AR 60 O5V STEEL EDGE | 5 x 10 | 60 | 130.000 | 130.700 | 97.900 | 75.700 |
| 3 ZY 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 130.700 | 97.900 | 75.700 |
| 4 ZY 0613 3 AR 100 O5V STEEL EDGE | 6 x 13 | 100 | 93.600 | 93.600 | 72.200 | 57.100 |
| 5 ZY 0802 3 AR 100 O5V STEEL EDGE | 8 x 02 | 100 | 85.000 | 119.300 | 119.300 | 107.800 |
| 6 ZY 0810 3 AR 46 O5V STEEL EDGE | 8 x 10 | 46 | 85.000 | 87.600 | 67.500 | 53.500 |
| 7 ZY 0810 3 AR 80 O5V STEEL EDGE | 8 x 10 | 80 | 85.000 | 87.600 | 67.500 | 53.500 |
| 8 ZY 1013 3 AR 80 O5V STEEL EDGE | 10 x 13 | 80 | 58.400 | 58.400 | 45.900 | 37.000 |
| 9 ZY 1303 3 AR 100 O5V STEEL EDGE | 13 x 03 | 100 | 50.000 | 73.400 | 73.400 | 67.600 |
| 10 ZY 1604 3 AR 46 O5V STEEL EDGE | 16 x 04 | 46 | 42.000 | 59.600 | 59.600 | 49.200 |
| 11 ZY 1604 3 AR 80 O5V STEEL EDGE | 16 x 14 | 80 | 42.000 | 59.600 | 59.600 | 49.200 |
| 12 KU 05 3 AR 100 O5V STEEL EDGE | 5 | 100 | 130.000 | 190.900 | 149.800 | 110.200 |
| 13 WR 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 136.500 | 101.800 | 78.400 |
| 14 SP 0306 3 AR 100 O5V STEEL EDGE | 3 x 6 | 100 | 200.000 | 252.000 | 170.400 | 122.600 |
| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72.800 | 72.800 | 56.900 | 45.500 |

Anwendungsempfehlungen:

| Stahlwerkstoffe | K | F | Edelstähle | K | F | Gusswerkstoffe | K | F |
|------------------|---|---|----------------------------------|---|---|------------------------|---|---|
| Stahl, unlegiert | ● | ○ | rost- und säurebeständige Stähle | ○ | ○ | Stahlguss, allgemein | ● | ○ |
| Baustahl | ● | ○ | hochlegierter Edelstahl | ○ | ○ | Stahlguss, hochlegiert | ● | ○ |
| Werkzeugstahl | ● | ○ | | | | Grauguss | ○ | ○ |
| Acciaio HSS | ● | ○ | | | | Sphäroguss | ○ | ○ |

Erläuterungen: Kantenschliff (K), Flächenschliff (F), ● = sehr gut geeignet, ○ = geeignet

Mounted point set 2002 STEEL EDGE

en

| Content: Description | D x T [mm] | Grit | Opt. RPM | Max. RPM at L ₀ * | | |
|------------------------------------|---------------|------|-------------|------------------------------|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165,000 | 175,100 | 126,500 | 95,100 |
| 2 ZY 0510 3 AR 60 O5V STEEL EDGE | 5 x 10 | 60 | 130,000 | 130,700 | 97,900 | 75,700 |
| 3 ZY 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130,000 | 130,700 | 97,900 | 75,700 |
| 4 ZY 0613 3 AR 100 O5V STEEL EDGE | 6 x 13 | 100 | 93,600 | 93,600 | 72,200 | 57,100 |
| 5 ZY 0802 3 AR 100 O5V STEEL EDGE | 8 x 02 | 100 | 85,000 | 119,300 | 119,300 | 107,800 |
| 6 ZY 0810 3 AR 46 O5V STEEL EDGE | 8 x 10 | 46 | 85,000 | 87,600 | 67,500 | 53,500 |
| 7 ZY 0810 3 AR 80 O5V STEEL EDGE | 8 x 10 | 80 | 85,000 | 87,600 | 67,500 | 53,500 |
| 8 ZY 1013 3 AR 80 O5V STEEL EDGE | 10 x 13 | 80 | 58,400 | 58,400 | 45,900 | 37,000 |
| 9 ZY 1303 3 AR 100 O5V STEEL EDGE | 13 x 03 | 100 | 50,000 | 73,400 | 73,400 | 67,600 |
| 10 ZY 1604 3 AR 46 O5V STEEL EDGE | 16 x 04 | 46 | 42,000 | 59,600 | 59,600 | 49,200 |
| 11 ZY 1604 3 AR 80 O5V STEEL EDGE | 16 x 14 | 80 | 42,000 | 59,600 | 59,600 | 49,200 |
| 12 KU 05 3 AR 100 O5V STEEL EDGE | 5 | 100 | 130,000 | 190,900 | 149,800 | 110,200 |
| 13 WR 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130,000 | 136,500 | 101,800 | 78,400 |
| 14 SP 0306 3 AR 100 O5V STEEL EDGE | 3 x 6 | 100 | 200,000 | 252,000 | 170,400 | 122,600 |
| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72,800 | 72,800 | 56,900 | 45,500 |

Recommendations for use:

| Steels | E | S | Highgrade steels | E | S | Cast materials | E | S |
|--------------------|---|---|--------------------------------|---|---|--------------------------|---|---|
| Non-alloyed steel | ● | ○ | Rust and acid-resistant steels | ○ | ○ | Cast steel, regular | ● | ○ |
| Construction steel | ● | ○ | High alloyed stainless steel | ○ | ○ | Cast steel, high alloyed | ● | ○ |
| Tool steel | ● | ○ | | | | Grey cast iron | ○ | ○ |
| High-speed steel | ● | ○ | | | | Nodular cast iron | ○ | ○ |

Explanation: Edge grinding (E), Surface grinding (S), ● = highly suitable, ○ = suitable

Assort. de meules sur tige 2002 STEEL EDGE

fr

| Contenu : Désignation | D x T [mm] | Granu- lométrie | tr/min opt. | Max. RPM pour L ₀ * | | |
|------------------------------------|---------------|--------------------|----------------|--------------------------------|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165 000 | 175 100 | 126 500 | 95 100 |
| 2 ZY 0510 3 AR 60 O5V STEEL EDGE | 5 x 10 | 60 | 130 000 | 130 700 | 97 900 | 75 700 |
| 3 ZY 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130 000 | 130 700 | 97 900 | 75 700 |
| 4 ZY 0613 3 AR 100 O5V STEEL EDGE | 6 x 13 | 100 | 93 600 | 93 600 | 72 200 | 57 100 |
| 5 ZY 0802 3 AR 100 O5V STEEL EDGE | 8 x 02 | 100 | 85 000 | 119 300 | 119 300 | 107 800 |
| 6 ZY 0810 3 AR 46 O5V STEEL EDGE | 8 x 10 | 46 | 85 000 | 87 600 | 67 500 | 53 500 |
| 7 ZY 0810 3 AR 80 O5V STEEL EDGE | 8 x 10 | 80 | 85 000 | 87 600 | 67 500 | 53 500 |
| 8 ZY 1013 3 AR 80 O5V STEEL EDGE | 10 x 13 | 80 | 58 400 | 58 400 | 45 900 | 37 000 |
| 9 ZY 1303 3 AR 100 O5V STEEL EDGE | 13 x 03 | 100 | 50 000 | 73 400 | 73 400 | 67 600 |
| 10 ZY 1604 3 AR 46 O5V STEEL EDGE | 16 x 04 | 46 | 42 000 | 59 600 | 59 600 | 49 200 |
| 11 ZY 1604 3 AR 80 O5V STEEL EDGE | 16 x 14 | 80 | 42 000 | 59 600 | 59 600 | 49 200 |
| 12 KU 05 3 AR 100 O5V STEEL EDGE | 5 | 100 | 130 000 | 190 900 | 149 800 | 110 200 |
| 13 WR 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130 000 | 136 500 | 101 800 | 78 400 |
| 14 SP 0306 3 AR 100 O5V STEEL EDGE | 3 x 6 | 100 | 200 000 | 252 000 | 170 400 | 122 600 |
| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72 800 | 72 800 | 56 900 | 45 500 |

Recommandations d'utilisation :

| Aciers | A | S | Aciers spéciaux | A | S | Matières fontes | A | S |
|-----------------------|---|---|--|---|---|-----------------------------|---|---|
| Acier non alliés | ● | ○ | Aciers résistants à la corrosion et aux acides | ○ | ○ | Acier moulé standard | ● | ○ |
| Acier de construction | ● | ○ | Aciers inoxydables fortement alliés | ○ | ○ | Acier moulé fortement allié | ● | ○ |
| Acier à outils | ● | ○ | | | | Fonte grise | ○ | ○ |
| Acier rapide | ● | ○ | | | | Fonte à graph. sphéroïdal | ○ | ○ |

Explication : Meulage d'arêtes (A), Meulage de surfaces (S), ● = bien adaptée, ○ = adaptée

Juego de muelas 2002 STEEL EDGE

es

| Contenido: Referencia | D x T [mm] | Grano | r.p.m. rec. | r.p.m. máx. según L ₀ * | | |
|------------------------------------|---------------|-------|----------------|------------------------------------|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165.000 | 175.100 | 126.500 | 95.100 |
| 2 ZY 0510 3 AR 60 O5V STEEL EDGE | 5 x 10 | 60 | 130.000 | 130.700 | 97.900 | 75.700 |
| 3 ZY 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 130.700 | 97.900 | 75.700 |
| 4 ZY 0613 3 AR 100 O5V STEEL EDGE | 6 x 13 | 100 | 93.600 | 93.600 | 72.200 | 57.100 |
| 5 ZY 0802 3 AR 100 O5V STEEL EDGE | 8 x 02 | 100 | 85.000 | 119.300 | 119.300 | 107.800 |
| 6 ZY 0810 3 AR 46 O5V STEEL EDGE | 8 x 10 | 46 | 85.000 | 87.600 | 67.500 | 53.500 |
| 7 ZY 0810 3 AR 80 O5V STEEL EDGE | 8 x 10 | 80 | 85.000 | 87.600 | 67.500 | 53.500 |
| 8 ZY 1013 3 AR 80 O5V STEEL EDGE | 10 x 13 | 80 | 58.400 | 58.400 | 45.900 | 37.000 |
| 9 ZY 1303 3 AR 100 O5V STEEL EDGE | 13 x 03 | 100 | 50.000 | 73.400 | 73.400 | 67.600 |
| 10 ZY 1604 3 AR 46 O5V STEEL EDGE | 16 x 04 | 46 | 42.000 | 59.600 | 59.600 | 49.200 |
| 11 ZY 1604 3 AR 80 O5V STEEL EDGE | 16 x 14 | 80 | 42.000 | 59.600 | 59.600 | 49.200 |
| 12 KU 05 3 AR 100 O5V STEEL EDGE | 5 | 100 | 130.000 | 190.900 | 149.800 | 110.200 |
| 13 WR 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 136.500 | 101.800 | 78.400 |
| 14 SP 0306 3 AR 100 O5V STEEL EDGE | 3 x 6 | 100 | 200.000 | 252.000 | 170.400 | 122.600 |
| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72.800 | 72.800 | 56.900 | 45.500 |

Recomendaciones de uso:

| Aceros | C | S | Aceros finos | C | S | Mat. de fundición | C | S |
|-------------------------|---|---|---|---|---|------------------------------|---|---|
| Acero sin alear | ● | ○ | Aceros inoxidables y resistentes a ácidos | ○ | ○ | Fund. de acero general | ○ | ○ |
| Acero de construcción | ● | ○ | Aceros inoxidables de alta aleación | ○ | ○ | Fund. de acero alta aleación | ● | ○ |
| Acero para herramientas | ● | ○ | | | | Fundición gris | ○ | ○ |
| Acero rápido | ● | ○ | | | | Fundición nodular | ○ | ○ |

Explicación: amol. cantos (C), amol. de superfic. (S), ● = muy adecuado, ○ = adecuado

PFERD**2002 STEEL EDGE****Set di mole abr. con gambo 2002 STEEL EDGE****it****Contenuto:**

| Denominazione | D x T [mm] | Gra-ne | N. giri consig. | N. giri max. con L ₀ * | | |
|------------------------------------|------------|--------|-----------------|-----------------------------------|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165.000 | 175.100 | 126.500 | 95.100 |
| 2 ZY 0510 3 AR 60 O5V STEEL EDGE | 5 x 10 | 60 | 130.000 | 130.700 | 97.900 | 75.700 |
| 3 ZY 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 130.700 | 97.900 | 75.700 |
| 4 ZY 0613 3 AR 100 O5V STEEL EDGE | 6 x 13 | 100 | 93.600 | 93.600 | 72.200 | 57.100 |
| 5 ZY 0802 3 AR 100 O5V STEEL EDGE | 8 x 02 | 100 | 85.000 | 119.300 | 119.300 | 107.800 |
| 6 ZY 0810 3 AR 46 O5V STEEL EDGE | 8 x 10 | 46 | 85.000 | 87.600 | 67.500 | 53.500 |
| 7 ZY 0810 3 AR 80 O5V STEEL EDGE | 8 x 10 | 80 | 85.000 | 87.600 | 67.500 | 53.500 |
| 8 ZY 1013 3 AR 80 O5V STEEL EDGE | 10 x 13 | 80 | 58.400 | 58.400 | 45.900 | 37.000 |
| 9 ZY 1303 3 AR 100 O5V STEEL EDGE | 13 x 03 | 100 | 50.000 | 73.400 | 73.400 | 67.600 |
| 10 ZY 1604 3 AR 46 O5V STEEL EDGE | 16 x 04 | 46 | 42.000 | 59.600 | 59.600 | 49.200 |
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| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72.800 | 72.800 | 56.900 | 45.500 |

Consigli per l'applicazione:

| Acciaio | S | F | Acciaio inossidabile | S | F | Ghisa | S | F |
|------------------------|---|---|--|---|---|-------------------------------|---|---|
| Acciaio non legato | ● | ○ | Acciaio resistente alla ruggine e agli acidi | ○ | ○ | Fusioni d'acciaio | ● | ○ |
| Acciaio da costruzione | ● | ○ | | | | Fusioni d'acciaio alto legato | ● | ○ |
| Acciaio per utensili | ● | ○ | Acciaio inossidabile alto legato | ○ | ○ | Ghisa grigia | ○ | ○ |
| Acciaio HSS | ● | ○ | | | | Ghisa sferoidale | ○ | ○ |

Legenda: Lavorazione spigoli (S), Lavorazione superfici (F), ● = ideale, ○ = adatto**Stiftsteenset 2002 STEEL EDGE****nl****Inhoud:**

| Omschrijving | D x T [mm] | Korrel | Opt. RPM | Max. RPM bij L ₀ * | | |
|------------------------------------|------------|--------|----------|-------------------------------|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165.000 | 175.100 | 126.500 | 95.100 |
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| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72.800 | 72.800 | 56.900 | 45.500 |

Toepassingsaanbevelingen:

| Staalsoorten | K | V | Edelstalen | K | V | Gietsoorten | K | V |
|--------------------|---|---|-------------------------------------|---|---|--------------------------|---|---|
| Staal, ongelegeerd | ● | ○ | Roestvaste en zuurbestendige stalen | ○ | ○ | Gietstaal, algemeen | ● | ○ |
| Bouwstaal | ● | ○ | | | | Gietstaal, hooggelegeerd | ● | ○ |
| Gereedschapsstaal | ● | ○ | Hooggelegeerde edelstalen | ○ | ○ | Grijs gietijzer | ○ | ○ |
| Snelsijstaal | ● | ○ | | | | Sphero gietijzer | ○ | ○ |

Verklaring: Kantenslijpen (K), Vlakslijpen (V), ● = zeer goed geschikt ○ = goed geschikt**Slipstiftsset 2002 STEEL EDGE****sv****Innehåll:**

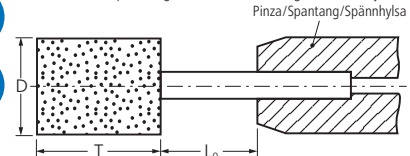
| Beteckning | D x T [mm] | Korn | Rek. varvtal [r/min] | Max. tillåtet varvtal [r/min] vid L ₀ * | | |
|------------------------------------|------------|------|----------------------|--|---------|---------|
| | | | | 10 mm | 15 mm | 20 mm |
| 1 ZY 0408 3 AR 100 O5V STEEL EDGE | 4 x 8 | 100 | 165.000 | 175.100 | 126.500 | 95.100 |
| 2 ZY 0510 3 AR 60 O5V STEEL EDGE | 5 x 10 | 60 | 130.000 | 130.700 | 97.900 | 75.700 |
| 3 ZY 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 130.700 | 97.900 | 75.700 |
| 4 ZY 0613 3 AR 100 O5V STEEL EDGE | 6 x 13 | 100 | 93.600 | 93.600 | 72.200 | 57.100 |
| 5 ZY 0802 3 AR 100 O5V STEEL EDGE | 8 x 02 | 100 | 85.000 | 119.300 | 119.300 | 107.800 |
| 6 ZY 0810 3 AR 46 O5V STEEL EDGE | 8 x 10 | 46 | 85.000 | 87.600 | 67.500 | 53.500 |
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| 8 ZY 1013 3 AR 80 O5V STEEL EDGE | 10 x 13 | 80 | 58.400 | 58.400 | 45.900 | 37.000 |
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| 11 ZY 1604 3 AR 80 O5V STEEL EDGE | 16 x 14 | 80 | 42.000 | 59.600 | 59.600 | 49.200 |
| 12 KU 05 3 AR 100 O5V STEEL EDGE | 5 | 100 | 130.000 | 190.900 | 149.800 | 110.200 |
| 13 WR 0510 3 AR 100 O5V STEEL EDGE | 5 x 10 | 100 | 130.000 | 136.500 | 101.800 | 78.400 |
| 14 SP 0306 3 AR 100 O5V STEEL EDGE | 3 x 6 | 100 | 200.000 | 252.000 | 170.400 | 122.600 |
| 15 SP 0816 3 AR 80 O5V STEEL EDGE | 8 x 16 | 80 | 72.800 | 72.800 | 56.900 | 45.500 |

Användningsrekommendationer:

| Stål | K | Y | Rostfria stål | K | Y | Gjutgods | K | Y |
|-------------------|---|---|-------------------------------|---|---|--------------------------|---|---|
| Stål, olegerat | ● | ○ | Rost- och syrabeständigt stål | ○ | ○ | Stålgjutgods, allmänt | ● | ○ |
| Konstruktionsstål | ● | ○ | | | | Stålgjutgods, höglegerat | ● | ○ |
| Verktogsstål | ● | ○ | Höglegerat rostfritt stål | ○ | ○ | Gråjärn | ○ | ○ |
| Snabbstål | ● | ○ | | | | Segjärn | ○ | ○ |

Teckenförklaring: Kantslipning (K), Ytslipning (Y), ● = mycket lämplig, ○ = lämplig**Sicherheitsempfehlungen:****Safety recommendations:****Consignes de sécurité :****Recomendaciones de seguridad:****Consigli per la sicurezza:****Veiligheidsvoorschriften:****Säkerhetsanvisning:**Offene Schaftlänge L₀Unsupported shank length L₀Longueur de tige visible L₀Longitud libre del mango L₀Lunghezza libera del gambo L₀Vrije stiftlengte L₀Fri skaftlängd L₀

Spannzange/Collet/Pince de serrage/Pinza de sujeción



Nachbestellungen richten Sie bitte an Ihren PFERD-Fachhändler.

Please place your follow-up orders with your PFERD tool dealers.

Vous voudrez bien adresser votre réapprovisionnement à votre revendeur PFERD.

Haga su pedido a su distribuidor PFERD.

Per i riordini rivolgersi al Vs. rivenditore PFERD.

Nabestellingen kunt U richten aan uw PFERD vakhandelaar.

För kompletteringar kontakta Er PFERD återförsäljare.